

## The Serviceability Considerations of HSC Heavily Steel Reinforced Members under Bending

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**Abstract:** To investigate the serviceability conditions of High Strength Concrete (HSC) beams, the total number of 6 beams ( $L = 2$  m,  $b = 0.2$  m,  $h = 0.3$  m) heavily reinforced with different ratios of  $\rho$  and  $\rho'$  were cast and tested under bending load. During the test the concrete and steel strains, deflection and crack width are measured at different beam locations. Based on these experimental readings, the bending rigidities (EI) of HSC beams are defined and the results are compared with the different available theoretical methods.

**Key words:** HSC beams, different ratios of  $\rho$  and  $\rho'$ , serviceability conditions, EI

### INTRODUCTION

Despite a large number of investigations<sup>[1-6]</sup> carried out in the past on flexural behavior of high strength concrete (HSC) beams, controversy still remains with regard to some vital design issues. One such issue is the serviceability requirement of cracks. Beams tested by several investigators consistently demonstrated significantly larger deflections at service load than what would be predicted by following the ACI 318-02<sup>[7,8]</sup> provisions. Rashid<sup>[9]</sup> believe that, ever the assumption of cracked moment of inertia as the effective value and use of the representative expressions for the elastic modulus of concrete as reported by ACI committee 363<sup>[8]</sup> for HSC had failed to bring the predictions on the conservative side. Majority of explanations investigations reported are based on the under-reinforced HSC, In other words, the serviceability considerations of HSC heavily steel reinforced members are not investigated. Therefore, must be sought through further investigations on this field. The result of an investigation carried out on flexural behavior of reinforced HSC heavily reinforced beams, with a wide range of variation in compressive reinforcement are presented in this research. After the cracking moment the neutral axis fluctuates between cracks and causing the value of  $I$  changes along the beam span from a maximum value of  $I_g$  for the uncracked (gross) section to a minimum value of  $I_{cr}$  for the fully cracked (transformed) section. Therefore in cracked member, using an effective moment of inertia,

$I_e$  that will have a value between cracked and uncracked section's value. Design provisions contained in the current code<sup>[8]</sup> recommend use of following expression for the calculation of the effective moment of inertia:

$$I_e = \left( \frac{M_{cr}}{M_a} \right)^3 I_g + \left[ 1 - \left( \frac{M_{cr}}{M_a} \right)^3 \right] I_{cr} \quad (1)$$

Where

$M_a$  = maximum moment in a member at a stage that deflection is computed.

$$M_{cr} = \text{cracking moment of beam} = \frac{f_r I_g}{y_t}$$

### EXPERIMENTAL PROGRAM

**Test specimens:** The program consisted of testing six heavily reinforced HSC beams tested in flexure. The details of test beams are presented in Table 1 and Fig. 1. Three beams were singly reinforced and the other three were doubly reinforced. Shear reinforcements were provided along the beam length except in the constant moment region. The variable was the compressive reinforcement ratio,  $\rho'$ . Table 1 presents the detailed testing program, where one or two letter followed by a number, such as BC6 or B6, designate the specimens. The letters BC indicated the beams having compression bars too. The numeral 6 to 8 indicates the variation on  $\rho$  and  $\rho'$ .

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Table 1: Testing program detail of the tested beam

$\rho'/\rho$	$A'_s$	$A_s$	$d'$ (mm)	$d$ (mm)	$f'_c$ (MPa)	Beam
0.5	2 $\Phi$ 28	4 $\Phi$ 28	40	256	73.65	BC6
0.0	-	4 $\Phi$ 28	-	256	71.00	B6
0.5	3 $\Phi$ 22+2 $\Phi$ 14	4 $\Phi$ 28+2 $\Phi$ 16	57	266	66.81	BC7
0.0	-	4 $\Phi$ 28+2 $\Phi$ 16	-	266	70.50	B7
0.5	2 $\Phi$ 28+2 $\Phi$ 14+1 $\Phi$ 16	2 $\Phi$ 28+6 $\Phi$ 22	59	258	77.72	BC8
0.0	-	2 $\Phi$ 28+6 $\Phi$ 22	-	258	71.80	B8

Table 2: Concrete mix proportion

Cement (kg m <sup>-3</sup> )	Microsilica (kg m <sup>-3</sup> )	Coarse agg (kg m <sup>-3</sup> )	Fine agg (kg m <sup>-3</sup> )	Super-plasticizer (kg m <sup>-3</sup> )	W/C ratio
649	55	723	646	11	0.32

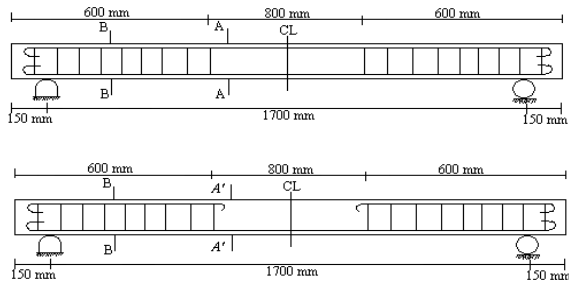


Fig. 1a: Details of test beams

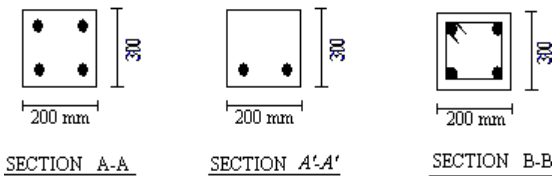


Fig. 1b: Details of beam sections

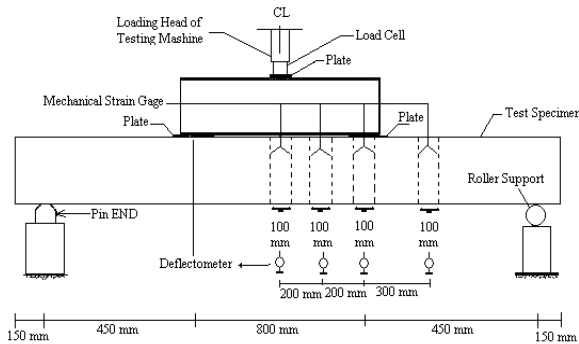


Fig. 1c: Testing arrangement

**Materials:** Locally available deformed steel bars having yield strength of 400 MPa were used as flexural reinforcement. The mix design is shown in Table 2. All beams and control specimens were cast in steel molds and demolded the next day and cured under similar humidity conditions for at least 28 days.

**Test procedure:** The test beams were simply supported and subjected to four - point loading system over a span of 1700 mm, as shown in Fig. 1. The beam midspan deflection was measured with the help of deflection transducers (LVDT<sub>s</sub>). Strains in the tension and compression steel were measured by electrical strain gauges mounted on them. Compressive strains at the surface of the concrete beams were measured with electrical and mechanical (demec) strain gauges fixed at different critical locating including the midspan Fig. 1. The surface concrete crack widths at constant moment zone at the centerline near the bottom layer of tensile steel were measured within the central 800 mm length for any load increments with an accuracy of 0.02 mm. load was applied by means of a 1400 kN hydraulic testing machine. During test, the measurements were taken by data logger.

## EXPERIMENTAL RESULTS AND DISCUSSIONS

**Cracking and Yield Moments:** The obtained experimental cracking and yield moments are presented in Table 3 The experimental cracking moments,  $M_{cr,exp}$ , are calculated and compared with the corresponding moments calculated by using two different code approaches, ACI and CSA<sup>[8,10]</sup> for the beams tested in this research. Cracking moment is estimated using the modulus of rupture as:

$$M_{cr} = \frac{f_r I_g}{y_t} \quad (2)$$

Where

$f_r$  = Modulus of rupture of concrete and their values for the two Codes are presented as:

$$f_r = 0.62 \sqrt{f'_c} \quad \text{MPa (ACI),}$$

$$f_r = 0.6 \lambda \sqrt{f'_c} \quad \text{MPa (CSA)}$$

$$f_r = 0.63 \sqrt{f'_c} \quad \text{MPa}^{[5]}$$

$y_t$  = Distance of the extreme tension fiber from the neutral axis

$\lambda$  = 1 for concrete with normal density

Table 3: Experimental cracking and yield moments

Beam No.	$M_{y(exp)}$ (kN.m)	$M_{cr(exp)}$ (kN.m)	$M_{cr(th-ACI)}$ (kN.m)	$M_{cr(th-CSA)}$ (kN.m)	$M_{cr[5]}$ (kN.m)	$M_{cr(exp)}/M_{cr(th-ACI)}$	$M_{cr(exp)}/M_{cr(th-CSA)}$	$M_{cr(exp)}/M_{cr[5]}$
BC6	188.16	12.05	15.89	15.38	16.15	0.75	0.78	0.75
B6	197.96	09.90	15.52	15.02	15.77	0.64	0.66	0.63
BC7	234.03	11.31	15.20	14.72	15.44	0.74	0.77	0.73
B7	141.75	10.79	15.47	14.96	15.72	0.69	0.72	0.68
BC8	229.33	11.46	16.39	15.86	16.65	0.70	0.72	0.69
B8	238.97	10.64	15.61	15.10	15.86	0.68	0.70	0.67

Rashid and Mansure<sup>[9]</sup> tested 16 reinforced HSC beams in flexure with concrete strength  $f'_c$ , ratios of tensile and compressive reinforcements. ( $\rho$  and  $\rho'$ , respectively) and spacing of lateral ties as the main parameters. They compared the obtained experimental cracking moments with the corresponding moments calculated by using different approaches<sup>[7,11-14]</sup> for the beams tested. Different representative expression suggested by<sup>[7,11-14]</sup> were testified while using Eq. (2). These include, modulus of rupture,  $f_r$ ,  $E_c$  and the reduced modulus  $\bar{E}_c$  equal to  $E_c/2$ , together with gross section properties. It was found that the ACI code<sup>[7]</sup> procedure for serviceability requirements of maximum crack width is adequate up to a concrete strength of approximately 130MPa. Concerns However, are expressed regarding the adequacy of those for cracking moment and service load deflections.

It was shown that<sup>[11]</sup>, however the ACI expressive for  $f_r$  is highly conservative for HSC. The first author of this research, tasted another 12 HSC beams in flexure with the main variable ratio of  $\rho$  and  $\rho'$ <sup>[5]</sup> and it was found that a value of  $f_r = 0.63\sqrt{f'_c}$  (MPa) for  $f_r$  can predict the cracking moment with sufficient accuracy for first crack observed in HSC beams. The comparison of 6 HSC beams of this report with suggested values of<sup>[5]</sup> are shown in Table 3.

**Neutral Axis Depth:** The experimental neutral axis depth of tested beams obtained from the experimentally measured strain values on concrete surface and tensile steel reinforcement. The variation of ratio of neutral axis depth,  $c$ , to the effective depth of the section,  $d$ , in the constant moment zone is shown in Fig. 2 and experimental neutral axis depth at cracking, yield and ultimate loads are also shown in Table 4.

**Cracked Moment of Inertia:** The value of  $I_{exp}$  is assumed to approach  $I_{cr(exp)}$  when the applied moment approaches  $M_y$ , which is a realistic assumption<sup>[15]</sup>. The calculation of deflection during the service stage of structure depends mainly on the cracked moment of inertia,  $I_{cr}$ . The experimental moment of inertia  $I_{cr(exp)}$  is obtained as:

Table 4: Experimental neutral axis depth measured at cracking, yield and ultimate loads

Beam No.	$C_{cr}$ (mm)	$C_y$ (mm)	$C_u$ (mm)
BC6	148.2	98.2	48.2
B6	159.5	102.50	99.00
BC7	134.9	121.4	-
B7	182.0	126.6	117.7
BC8	114.3	112.5	50.3
B8	168.5	150.4	115.3

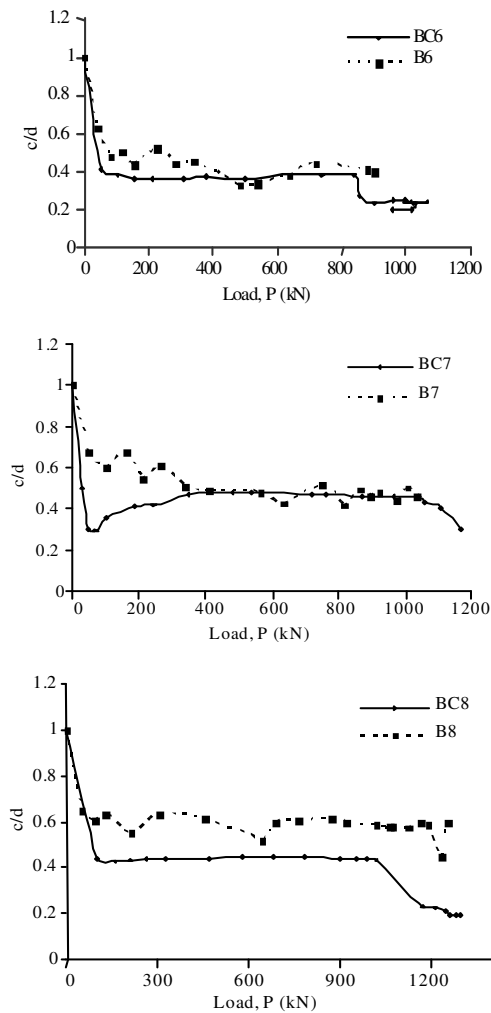


Fig. 2: Behavior of neutral axis depth under load for HSC beams tested

$$L_{cr(exp1)} = \frac{P_y \cdot a(3l^2 - 4a^2)}{48E_c \Delta_{exp}} \quad (3)$$

Where

- $P_y$  = Load that causes tension reinforcement yield
- $A$  = Shear arm
- $L$  = Clear span of the beam

$I_{cr}$  cracking moment of inertia and it can also be defined as the slope of the line connecting the origin and point of initial yielding of tensile reinforcement in moment curvature curve<sup>[16,17]</sup> and this is given as:

$$I_{cr(exp2)} = \frac{M_y}{E_c \phi_y} \quad (4)$$

Where

$$\phi_y = \frac{\epsilon_{cy} + \epsilon_{sy}}{d} = \frac{\epsilon_{cy}}{c}$$

- $\epsilon_{cy}$  = Measured compression strain in the concrete at yielding stage
- $\epsilon_{sy}$  = Measured tensile strain in steel reinforcement at yielding stage
- $C$  = Neutral axis depth

The traditional theoretical definition of  $I_{cr}$  based on the cracked transformed section can be given as:  
Beams with singly reinforcement

$$\frac{bc^2}{2} + nA_s c - nA_s d = 0$$

$$I_{cr} = \frac{bc^3}{3} + nA_s (d - c)^2$$

Beams with doubly reinforced

$$\frac{bc^2}{2} + (A_s + A'_s)nc - (A_s d + A'_s d')n = 0$$

$$I_{cr} = \frac{bc^3}{3} + nA_s (d - c)^2 + (n - 1)A'_s (c - d')^2$$

Where

- $n = E_s / E_c$
- $E_c = 3200\sqrt{f'_c} + 6900$
- MPa (ACI)

The calculated values of theoretical and experimental cracked moment of inertia for HSC tested beams are presented in Table 5.

Table 5: Theoretical and experimental cracked moment of inertia for tested beams

Beam No.	I <sub>cr</sub> (th)×10 <sup>6</sup> (mm <sup>4</sup> )	I <sub>cr</sub> (exp <sub>1</sub> )×10 <sup>6</sup> (mm <sup>4</sup> )	I <sub>cr</sub> (exp <sub>2</sub> )×10 <sup>6</sup> (mm <sup>4</sup> )
BC6	452.98	183.95	385.84
B6	378.61	204.17	243.41
BC7	506.02	166.42	420.53
B7	453.73	188.85	326.00
BC8	513.79	199.67	421.29
B8	467.50	256.80	388.37

**Maximum deflection at service load:** To investigate the service load behavior with respect to deflection, maximum (midspan) deflection,  $\delta_{s,cal}$ , at service load are calculated for HSC test beams, using the elastic bending theory as:

$$\delta_{s,cal} = \frac{M_a}{24E_c I} (3L^2 - 4a^2) \quad (5)$$

To assume the service load for calculating  $\delta_{s,cal}$  in Eq. 5, the experimental ultimate load divided by a factor of 1.7 was considered. This is similar to suggested value used by<sup>[9]</sup>.

Where

- $M_a$  = The applied maximum (midspan) moment
  - $L$  = The beam span
  - $a$  = The shear span
  - $E_c$  = The modulus of elasticity of concrete
- The value suggested by ACI Code is used as:

$$E_c = 3200\sqrt{f'_c} + 6900$$

MPa (ACI)

$I$  = the moment of inertia, is taken as that specified by code<sup>[8]</sup> for effective moment of inertia,  $I_e$  as:

$$I_e = \left(\frac{M_{cr}}{M_a}\right)^3 I_g + \left[1 - \left(\frac{M_{cr}}{M_a}\right)\right] I_{cr} \leq I_g$$

$M_a$  = Maximum applied moment at a stage that deflection is computed

$M_{cr}$  = Cracking moment of beam (i.e., Eq. 1)

$M_{cr}$  is cracking moment and the values for code are presented in Table 3.

The maximum deflection  $\delta_{s,cal}$ , measured at the midspan with Eq. 5 at the assumed service load is presented in Table 6. In Table 6 the experimental maximum deflection are compared with the corresponding predicted value, denoted as  $\delta_{s,exp}$ .

**Maximum Crack Width at Service Load:** The maximum crack width,  $w_{cr,exp}$ , measured at the center of

Table 6: Theoretical and experimental maximum deflection at service load

Beam No.	$\delta_{s,exp}$ (mm)	$\delta_{s,cal}$ (mm)	$F_s = P_{u(exp)}/1.7$ (kN)
BC6	7.87	3.46	608.89
B6	5.67	3.19	561.41
BC7	10.66	3.51	723.23
B7	6.86	2.95	608.34
BC8	7.87	3.57	766.53
B8	7.22	3.55	737.10

Table 7: Theoretical and experimental maximum crack width at service load

Beam	First observed crack width (mm)	$\omega_{cr,exp}$ (mm)	$\omega_{cr,G\&L}$ (mm)	$F_s = P_{u(exp)}/1.7$ (kN)
BC6	0.10	0.30	0.28	608.89
B6	0.10	0.29	0.20	561.41
BC7	0.02	0.40	0.25	723.23
B7	0.06	0.32	0.16	608.34
BC8	0.02	0.38	0.24	766.53
B8	0.06	0.31	0.16	737.10

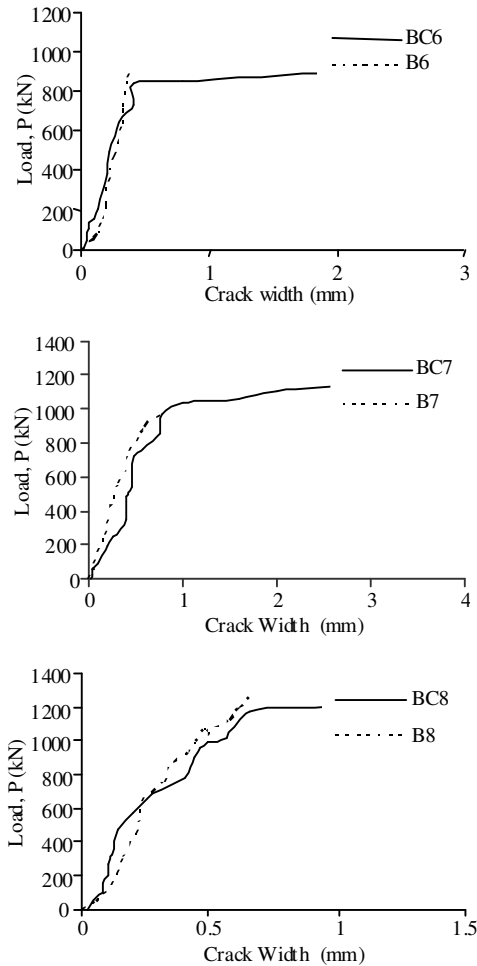


Fig. 3: Load versus max crack width for HSC test beams



Fig. 4: Crack propagation of the beams under service load

the bottom layer of tensile reinforcement at the assumed service load is presented in Table 7. For analytical evaluation, expression suggested by Gergly and Lutz<sup>[18]</sup> has been chosen for assessment. In Table 7 the experimental maximum crack widths are compared with the corresponding predicted value, denoted as  $w_{cr,G}$  and  $L$ . In Fig. 3 the load versus width crack curve for B and BC beams is shown and in Fig. 4 Behavior and propagation of crack under the service load is shown.

## CONCLUSION

For HSC with heavily steel reinforced concrete beams the following conclusions can be result:

- The experimental cracking moment is lower than theoretical values two codes ACI, CSA and the suggested value by<sup>[5]</sup>
- The neutral axis in doubly reinforced beams in crack, yield and ultimate stages is decreased
- $I_{cr(th)}$  is larger than  $I_{cr(exp1)}$  and  $I_{cr(exp2)}$
- Deflection at service load in doubly reinforced beams is larger than singly reinforced beams and  $\delta_{s,exp}$  is larger than  $\delta_{s,cal}$
- Width crack at service load in doubly reinforced beams is larger than singly reinforced beams and  $\omega_{cr,exp}$  is larger than  $\omega_{cr,G}$  and  $L$

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